



ZJ4116H-I(ZJ4116H-Ia)
BOM, Drill press, ZJ4116H-I

| Pos | Item no | Part no | Description | Qty | Size |
|-----|--------------------|---------|-------------------|-----|--------|
| | 1 ZJ4116 | 1110053 | Base | 1 | |
| | 2 ZJ4116H | 1110329 | Column base | 1 | |
| | 3 GB/T97.1-1985 | 9410061 | Flat washer | 4 | 10 |
| | 4 GB/T93-1987 | 9430051 | Spring washer | 4 | 10 |
| | 5 GB/T5781-2000 | 9110644 | Hex bolt | 4 | M10×30 |
| | 6 GB/T77-2000 | 9130733 | H.S.setting screw | 4 | M10×10 |
| | 7 ZJ4116VII B-04 | 1390071 | Rack | 1 | |
| | 8 ZJ4116VII B-03 | 1330168 | Column | 1 | |
| | 9 ZJ4116.13-01 | 1110425 | Handle bracket | 1 | |
| | 10 ZJ4116VII.02-01 | 1310177 | Handle | 3 | |
| | 11 ZJ4113VI.06 | 2990008 | Handle knob | 3 | |
| | 12 GB/T879-2000 | 9510232 | Elastic pin | 1 | 5×45 |
| | 13 ZJ4116.13-02 | 1310181 | Gear shaft | 1 | |
| | 14 ZJ4116.04 | 5520118 | Knob | 3 | |
| | 15 ZJ4116.12-01 | 1210843 | Wheel | 1 | |
| | 16 ZJ4116.12-02 | 6230203 | Scale label | 1 | |
| | 17 GB/T77-2000 | 9130517 | H.S.setting screw | 1 | M8×10 |
| | 18 ZJ4116-05 | 1110058 | Column ring | 1 | |
| | 19 ZJ4116-06 | 1310175 | Pin | 1 | |
| | 20 GB/T7827-1986 | 9160001 | Rivet | 3 | φ2×3 |
| | 21 ZJ4116-07 | 6230044 | Pointer | 1 | |
| | 22 ZJ4116-08 | 1310176 | Cam shaft | 1 | |
| | 23 GB/T894.1-1986 | 9610061 | Retaining ring | 1 | 14 |
| | 24 ZJ4116-19 | 1310173 | Support rod A | 1 | |
| | 25 ZJ4116-20 | 1310174 | Support rod B | 1 | |
| | 26 GB/T97.1-1985 | 9410073 | Flat washer | 4 | 12 |
| | 27 GB/T5781-2000 | 9210456 | Hex bolt | 4 | M8×25 |
| | 28 GB/T97.1-1985 | 9410049 | Flat washer | 8 | 8 |
| | 29 ZJ4116VII-05 | 1430389 | Motor base | 1 | |
| | 30 GB/T93-1987 | 9430061 | Spring washer | 2 | 12 |
| | 31 GB/T6170-2000 | 9310141 | Hex nut | 2 | M12 |
| | 32 | | Motor assembly | 1 | |
| | 33 GB/T93-1987 | 9430041 | Spring washer | 4 | 8 |
| | 34 GB/T6170-2000 | 9310101 | Hex nut | 4 | M8 |
| | 35 GB/T77-2000 | 9130397 | H.S.setting screw | 2 | M6×10 |
| | 36 ZJ4116-16 | 1110057 | Motor pulley | 1 | |
| | 37 | 4990010 | V belt | 1 | 0-625 |
| | 38 ZJ4116.14-02 | 1310182 | Pin | 1 | |
| | 39 ZJ4116.14-01 | 1110066 | cam | 1 | |
| | 40 GB/T5781-2000 | 9210288 | Hex bolt | 1 | M6×12 |
| | 41 ZJ4116VIII | 1432875 | Lower half cover | 1 | |
| | 42 MJ2321VI-16 | 2190084 | Cord tube | 1 | |
| | 43 ZJ4116VII.03-01 | 2210029 | Ring | 2 | |
| | 44 GB/T41-2000 | 9310041 | Hex nut | 10 | M4 |
| | 45 ZJ4113-03 | 2210027 | Ring | 4 | |
| | 46 GB/T6170-2000 | 9310081 | Hex nut | 5 | M6 |

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|-----|-------------------|----------|--------------------------|-----|------------|
| | 47 | | Cord & plug | 1 | |
| | 48 ZJ4116ⅢA.05-01 | 2110181 | Micro switch box | 1 | |
| | 49 ZJ4113.06-01 | 2110103 | Clamp plate | 1 | |
| | 50 GB/T845-2000 | 9140024 | Cross head tapping screw | 2 | ST2.9×12 |
| | 51 ZJ4116.10-02 | 2110107 | Micro switch cover | 1 | |
| | 52 GB/T845-2000 | 9140004 | Cross head tapping screw | 2 | ST2.9×6.5 |
| | 53 GB/T845-2000 | 9140034 | Cross head tapping screw | 4 | ST2.9×16 |
| | 54 HY50 | 3210158 | Micro switch | 1 | |
| | 55 GB/T96-1985 | 9410039 | Big flat washer | 1 | 6 |
| | 56 GB/T93-1987 | 9430031 | Spring washer | 1 | 6 |
| | 57 GB/T818-2000 | 9110360 | Cross head screw | 1 | M6×16 |
| | 58 ZJ4116Qa- I | 5420074 | Hinge | 2 | |
| | 59 GB/T97.1-1985 | 9410013 | Flat washer | 16 | 4 |
| | 60 GB/T93-1987 | 9430011 | Spring washer | 6 | 4 |
| | 61 GB/T818-2000 | 9110241 | Cross head screw | 6 | M4×12 |
| | 62 ZJ4116-13 | 2110104 | Clamp | 2 | |
| | 63 GB/T818-2000 | 9110348 | Cross head screw | 8 | M6×12 |
| | 64 ZJ4116ⅢQ-06 | 1430211 | Clamp | 4 | |
| | 65 GB/T97.1-1985 | 9410037 | Flat washer | 9 | 6 |
| | 66 GB/T818-2000 | 9110235 | Cross head screw | 6 | M4×10 |
| | 67 GB/T896-1988 | 9610017 | Ring | 1 | 5 |
| | 68 ZJ4116Qa-02 | 2110445 | Micro switch paw | 1 | |
| | 69 GB/T862.1-1987 | 9440031 | washer | 1 | 6 |
| | 70 ZJ4113A-05 | 4210064 | screw | 1 | |
| | 71 ZJ4116.09.01 | 5410715 | Eccentric bracket | 1 | |
| | 72 ZJ4116.09-01 | 1110060 | Middle pulley | 1 | |
| | 73 GB/T276-1994 | 41100031 | Bearing | 2 | 6202-2Z |
| | 74 GB/T893.1-1986 | 9620116 | Retaining ring | 2 | 35 |
| | 75 ZJ4116ⅣQ- I | 4210702 | Screw | 1 | |
| | 76 ZJ4116ⅢA | 1610195 | Spring | 1 | 碳素弹簧钢丝C级 |
| | 77 MJ2321Ⅵ.06-03 | 1430108 | Washer | 1 | 6 |
| | 78 ZJ4116Ⅷ | 2111359 | Up cover | 1 | |
| | 79 | 4990009 | V belt | 1 | 0-580 |
| | 80 ZJ4116-21 | 4220009 | Nut | 1 | M24×1.5-LH |
| | 81 ZJ4116-11 | 1110056 | spindle pulley | 1 | |
| | 82 ZJ4116.08-02 | 1520015 | Spindle tube | 1 | |
| | 83 GB/T893.1-1986 | 9620151 | Ring | 2 | 47 |
| | 84 GB/T276-1994 | 4110020 | Bearing | 2 | 6005-2Z |
| | 85 ZJ4116.08-01 | 2110178 | Washer | 1 | |
| | 86 ZJ4116 | 1110410 | Main body | 1 | |
| | 87 ZJ4116.11-02 | 1690009 | Torsion spring | 1 | |
| | 88 ZJ4116.11-01 | 1430390 | Spring cover | 1 | |
| | 89 GB/T6171-2000 | 9310145 | Hex nut | 2 | M12×1.5 |
| | 90 ZJ4116Q | 2120586 | Bracket | 1 | |
| | 91 HY50 | 3210159 | Micro switch | 1 | |
| | 92 ZJ4116Q | 2120585 | Fix bracket | 1 | |
| | 93 ZJ4116Q | 2120587 | Turning bracket | 1 | |
| | 94 ZJ4116Q | 2110895 | Up cover | 1 | |
| | 95 GB/T308-2000 | 9720006 | Ball | 1 | ∅8 |

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| | 96 ZJ4116Q | 1610159 | spring | 1 | |
| | 97 GB/T77-2000 | | screw | 1 | 0×10 (带胶) |
| | 98 GB/T818-2000 | 9110313 | screw | 2 | M4×45 |
| | 99 ZJ4116Q | 5520446 | knob | 1 | |
| | 100 ZJ4116Q | 2120588 | cover | 1 | |
| | 101 GB/T70.1-2000 | 9210078 | H.S.bolt | 1 | M5×12 |
| | 102 ZJ4116Q | 1330099 | Rod | 1 | |
| | 103 GB/T818-2000 | 9110211 | Screw | 2 | M4×6 |
| | 104 | 3510026 | Earth terminal | 2 | 4 |
| | 105 GB/T862.1-1987 | 9440011 | Ring | 2 | 4 |
| | 106 GB/T6170-2000 | 9310121 | Hex nut | 1 | M10 |
| | 107 ZJ4116-17 | 4210086 | screw | 1 | |
| | 108 GB/T6170-2000 | 9310061 | Hex nut | 2 | M5 |
| | 109 ZJ4116Q | 2190508 | Guard | 1 | |
| | 110 GB/T70.1-2000 | 9210092 | Hex bolt | 2 | M5×20 |
| | 111 ZJ4116 | 2110177A | Switch box | 1 | |
| | 112 GB/T818-2000 | 9110421 | screw | 4 | M5×12 |
| | 113 ZJ4116 | 2111356 | Switch box | 1 | |
| | 114 | 3210032 | Label | 1 | |
| | 115 HY57B | 3210032 | Switch | 1 | |
| | 116 KJD12 | 3210018 | Switch | 1 | |
| | 117 GB/T845-2000 | 9140289 | Screw | 3 | ST3.9×9.5 |
| | 118 GB/T894.1-1986 | 9610081 | Ring | 1 | 17 |
| | 119 GB/T276-1994 | 4110013 | Bearing | 1 | 6003-2Z |
| | 120 ZJ4116.07-02 | 2210054 | Washer | 1 | |
| | 121 ZJ4116VIII B.01-01 | 1110466A | Spindle tube | 1 | |
| | 122 GB/T276-1994 | 4110021 | Bearing | 1 | 6006-Z1 |
| | 123 ZJ4116VIII B.01-02 | 1310987 | Spindle | 1 | |
| | 124 ZJ4116VIII B-05 | 1311373 | Arbor | 1 | |
| | 125 | 7320008 | Chuck | 1 | |
| | 126 ZJ4116.02-03 | 1110061 | Arm | 1 | |
| | 127 GB/T5781-2000 | 9210841 | Hex bolt | 1 | M16×25 |
| | 128 GB/T93-1987 | 9430081 | Spring washer | 1 | 16 |
| | 129 ZJ4116.02.01 | 5210229 | Clamp handle A | 1 | |
| | 130 ZJ4116.02-04 | 1310178 | Shaft | 1 | |
| | 131 ZJ4116.02-03 | 1110061 | Bracket | 1 | |
| | 132 ZJ4116-02 | 1110027 | crank | 1 | |
| | 133 ZJ4116.02-05 | 1320064 | Gear wheel | 1 | |
| | 134 ZJ4116.02-06 | 1310179 | Worm | 1 | |
| | 135 ZJ4116.02.02 | 5210230 | Clamp handle B | 1 | |
| | 136 ZJ4116.02-02 | 6230043 | Label | 1 | |
| | 137 ZJ4116.02-01 | 6230120 | Miter scale label | 1 | |
| | 138 ZJ4116-J11-0-2 | 1110463 | Working table | 1 | |
| | 139 | 7310003 | Hex wrench | 1 | 3 |
| | 140 | 7310004 | Hex wrench | 1 | 4 |
| | 141 | 7310008 | Hex wrench | 1 | 5 |
| | 142 ZJ4116-01 (F) | 1420093 | Insert plate | 1 | |